

TABLE 2 TO SUBPART KKKKK OF PART 63—OPERATING LIMITS

As stated in §63.8555, you must meet each operating limit in the following table that applies to you.

For each . . .	You must . . .
1. Kiln equipped with a DLA .....	<p>a. Maintain the average pressure drop across the DLA for each 3-hour block period at or above the average pressure drop established during the performance test; and</p> <p>b. Maintain a sufficient amount of limestone in the limestone hopper, storage bin (located at the top of the DLA), and DLA at all times; maintain the limestone feeder setting at or above the level established during the performance test; and</p> <p>c. Use the same grade of limestone from the same source as was used during the performance test; maintain records of the source and grade of limestone; and</p> <p>d. Maintain no VE from the DLA stack.</p>
2. Kiln equipped with a DIFF or DLS/FF .....	<p>a. If you use a bag leak detection system, initiate corrective action within 1 hour of a bag leak detection system alarm and complete corrective actions in accordance with your OM&amp;M plan; operate and maintain the fabric filter such that the alarm is not engaged for more than 5 percent of the total operating time in a 6-month block reporting period; or maintain no VE from the DIFF or DLS/FF stack; and</p> <p>b. Maintain free-flowing lime in the feed hopper or silo and to the APCD at all times for continuous injection systems; maintain the feeder setting at or above the level established during the performance test for continuous injection systems.</p>
3. Kiln equipped with a WS .....	<p>a. Maintain the average scrubber pressure drop for each 3-hour block period at or above the average pressure drop established during the performance test; and</p> <p>b. Maintain the average scrubber liquid pH for each 3-hour block period at or above the average scrubber liquid pH established during the performance test; and</p> <p>c. Maintain the average scrubber liquid flow rate for each 3-hour block period at or above the average scrubber liquid flow rate established during the performance test; and</p> <p>d. If chemicals are added to the scrubber water, maintain the average scrubber chemical feed rate for each 3-hour block period at or above the average scrubber chemical feed rate established during the performance test.</p>

TABLE 3 TO SUBPART KKKKK OF PART 63—WORK PRACTICE STANDARDS

As stated in §63.8555, you must comply with each work practice standard in the following table that applies to you.

For . . .	You must . . .	According to one of the following requirements . . .
Each existing, new, or reconstructed periodic kiln, tunnel kiln, or roller kiln; each tunnel kiln that would be considered reconstructed but for §63.8540(f)(1); and each tunnel kiln that would be considered reconstructed but for §63.8540(f)(2).	Minimize fuel-based HAP emissions	Use natural gas, or equivalent, as the kiln fuel, except during periods of natural gas curtailment or supply interruption, as defined in §63.8665.